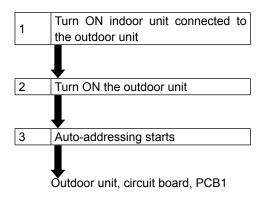


8.3.3 Troubleshooting using the 7 segment display

♦ Simple checking by 7-segment display

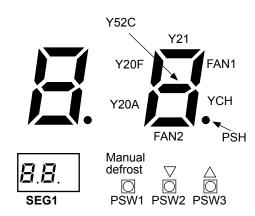


During auto-addressing, the following items can be checked using the outdoor unit's on-board 7-segment LED display:

- 1 Disconnection of power supply to the indoor unit.
- **2** Reverse connection of the operating line between the outdoor and indoor units.
- 3 Duplication of indoor unit number.

♦ Checking method by 7-segment display

Operating conditions and each part of refrigeration cycle can be checked by 7-segment and push switches (PSW) on the PCB in the outdoor unit. During checking data, do not touch the electric parts except for the indicated switches because 220-240V is applied to them. Pay attention not to contact the tools with electrical parts. If contacted, electrical parts will be damaged.



- To start checking, press PSW2 switch for more than three seconds
- To proceed checking, press the PSW2 switch.
- To back to the previous item, press the PSW3 switch.
- To cancel this checking, press the PSW2 switch for more than 3 seconds.

8

♦ Check mode items

RAS-(2-2.5)HVNP / RAS-3HVNP

	Item			Indication data		
Item	Check No.	In- dic.	In- dic.		Contents	
Input/output state of outdoor micro-computer	01	5[ă	Indicates only for the segments corresponding to the equipment the figure. (See figure above)		
Capacity of operating indoor unit	02	۵P	11	00~199 In case that capacity is higher than 100, the last two digits flash		
Inverter order frequency to compressor	03	HI	74	0~115 (Hz) In case that frequency is higher than 100Hz, the last two digits flicke		
Indoor order frequency to compressor	04	ΗZ	74	0~115 (Hz) In case that frequency is higher than 100Hz, last two digits flicker		
Air flow ratio	05	Fo	80	00~100 (%) In case that air flow ratio is 1	l00%, "ロロ" flashes	
Outdoor unit expansion valve opening	06	Eo	30	00~100 (%) In case that expansion valve	e opening is 100%, "ДД" flashes	
Temperature at the top of compressor	07	Γd	02	00~142 (°C) In case that temperature is high	gher than 100°C, the last two digits flash	
Evaporating temperature at heating	08	ΓE	42	-19~80°C		
Ambient air temperature	09	Γp	-3	-19~80°C		
Control PCB information	10	ΓF	20	Internal information of the Po	СВ	
Control PCB information	11	R (12	Internal information of the PCB		
Inverter secondary current	12	A5	20	00~199 (A) In case that current is higher to	than 100°C, the last two digits flash	
Outdoor unit address	13	nΒ		00~63	In case of twin/triple/quad-type unit,	
Indoor unit expansion valve opening	14	ER	20	00~100 (%) In case that opening is 100%. "☐☐" flashes	the information of 2nd to the 4th indo- or units is indicated repeatedly.	
Liquid pipe temperature of indoor unit (freeze protection)	15	LA	0 5	-19~127 (°C)	The right character of the indication represents the indoor unit setting No.	
Indoor unit intake air temperature	16	Æ	28	-19~127 (°C)	Single: A Twin: A, b	
Indoor unit discharge air temperature	17	ρR	20	-19~127 (°C)	Triple: A, b, c	
Cause of indoor unit stoppage	18	дR	<i>0</i> 5	(See table at the next page)	Quad: A, b, c, d	
Accumulated Operating Time of Compressor	19	ПП		0 to 9,999 (x 10 hours) Alternately upper 2 digits an 0.5 sec.	d lower 2 digits are indicated every	
Accumulated Operating Time of Compressor	20	zЦ		0 to 9,999 (x 10 hours) Alternately upper 2 digits an 0.5 sec.	d lower 2 digits are indicated every	
Alarm code for abnormal stoppage of compressor	21	AL		Alarm code on compressor		
Cause of stoppage at inverter	22	J	1	(See table at the next page)		
Abnormal data record	23	n l		One of the abnormal data re indicated. Alarm code or cau	cord from latest (n1) to oldest (n9) is use code is indicated.	
Total capacity of indoor unit connected	24	[P	22	00~96 In case that capacity is higher than 100, the last two digits flash		
Connected indoor unit number	25	AA	Ē	00~64		
Refrigerant adress	26	ĽЯ		00~63		



RAS-(3-12)H(V)NP(E)

	Item			Indication data		
Item	Check No.	In- dic.	In- dic.		Contents	
Input/output state of outdoor micro-computer	01	5[ž	Indicates only for the segments corresponding to the equipment the figure. (See figure above)		
Capacity of operating indoor unit	02	ωP	11	00~199 In case that capacity is higher than 100, the last two digits flash		
Control software No.	03	5P	11	Control Software No. in use is indicated. Alternately upper 2 digit and lower 2 digits are indicated every 0.5 sec.		
Inverter software No.	04	P	11	Control Software No. in use is indicated. Alternately upper 2 digits and lower 2 digits are indicated every 0.5 sec.		
Inverter order frequency to compressor	05	H 1	74	0~115 (Hz) In case that frequency is higher than 100Hz, the last two digits flicke		
Air flow ratio	06	Fo	80	00~15		
Outdoor unit expansion valve opening	07	Eo	30	00~100 (%) In case that expansion valve	e opening is 100%, "🎞 🗓" flashes	
Discharge pressure (high)	80	Pd	30	0.1 to 4.9 MPa		
Temperature at the top of compressor	09	Гd	02	00~142 (°C) In case that temperature is high	gher than 100°C, the last two digits flash	
Evaporating temperature at heating	10	ΓE	42	-19~80°C		
Ambient air temperature	11	Γo	-3	-19~80°C		
Inverter fin temperature	12	FF	20	-10~100 (°C) In case that temperature is 100%, "IJij" flashes		
Inverter firstly current	13	A (12	00~199 (A) In case that current is higher than 100°C, the last two digits flash		
Inverter secondary current	14	R2	20	00~199 (A) In case that current is higher t	than 100°C, the last two digits flash	
Outdoor unit address	15	nΑ		00~63	In case of twin/triple/quad-type unit,	
Indoor unit expansion valve opening	16	ER	20	00~100 (%) In case that opening is 100%. "☐☐" flashes	the information of 2nd to the 4th indo- or units is indicated repeatedly.	
Liquid pipe temperature of indoor unit (freeze protection)	17	LA	0 5	-19~127 (°C)	The right character of the indication represents the indoor unit setting No.	
Indoor unit intake air temperature	18	Æ	28	-19~127 (°C)	Single: A Twin: A, b	
Indoor unit discharge air temperature	19	ρĀ	20	-19~127 (°C)	Triple: A, b, c	
Cause of indoor unit stoppage	20	₫R	05	(See table at the next page)	Quad: A, b, c, d	
Accumulated Operating Time of Compressor	21	ПП		0 to 9,999 (x 10 hours) Alternately upper 2 digits an 0.5 sec.	d lower 2 digits are indicated every	
Accumulated Operating Time of Compressor	22	zЦ		0 to 9,999 (x 10 hours) Alternately upper 2 digits an 0.5 sec.	d lower 2 digits are indicated every	
Alarm code for abnormal stoppage of compressor	23	AE	08	Alarm code on compressor		
Cause of stoppage at inverter	24	J	1	(See table at the next page)		
Abnormal data record	25	n l		One of the abnormal data record from latest (n1) to oldest (n9) is indicated. Alarm code or cause code is indicated.		
Total capacity of indoor unit connected	26	[P	22	00~199 In case that capacity is higher than 100, the last two digits flash		
Connected indoor unit number	27	AA	2	00~64		
Refrigerant adress	28	SR		00~63		



RAS-(4-12)H(V)NC(E)

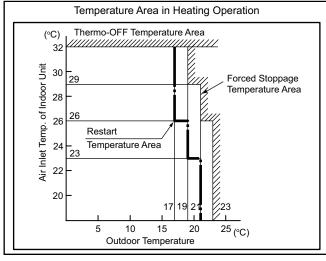
	Iter	n		Indication data		
Item	Check No.	In- dic.	In- dic.		Contents	
Input/output state of outdoor micro-computer	01	5[ă	the figure. (See figure above	nts corresponding to the equipment in	
Capacity of operating indoor unit	02	۵P	11	00~199 In case that capacity is higher than 100, the last two digits flash		
Control software No.	03	5 <i>P</i>	11	Control Software No. in use is indicated. Alternately upper 2 digits and lower 2 digits are indicated every 0.5 sec.		
Inverter software No.	04	P	11	Control Software No. in use is indicated. Alternately upper 2 digits and lower 2 digits are indicated every 0.5 sec.		
Inverter order frequency to compressor	05	HI	74	0~115 (Hz) In case that frequency is high	ner than 100Hz, the last two digits flicke	
Air flow ratio	06	Fo	80	00~15		
Outdoor unit expansion valve opening	07	Eo	30	•	opening is 100%, "🏻 🛱" flashes	
Temperature at the top of compressor	08	Γd		00~142 (°C) In case that temperature is high	gher than 100°C, the last two digits flash	
Evaporating temperature at heating	09	ΓE	42	-19~80°C		
Ambient air temperature	10	Γ¤	-3	-19~80°C		
Condensing temperature	11	ΓĽ	40	-19~80°C		
Inverter fin temperature	12	ΓF	20	-10~100 (°C) In case that temperature is 100%, "IJŪ" flashes		
Inverter firstly current	13	A !	12	00~199 (A) In case that current is higher than 100°C, the last two digits flash		
Inverter secondary current	14	R2	20	00~199 (A) In case that current is higher t	r than 100°C, the last two digits flash	
Outdoor unit address	15	nΑ		00~63	In case of twin/triple/quad-type unit,	
Indoor unit expansion valve opening	16	ER	20	00~100 (%) In case that opening is 100%. "IJIJ" flashes	the information of 2nd to the 4th indo- or units is indicated repeatedly.	
Liquid pipe temperature of indoor unit (freeze protection)	17	LA	0 5	-19~127 (°C)	The right character of the indication represents the indoor unit setting No.	
Indoor unit intake air temperature	18	ıA	28	-19~127 (°C)	Single: A Twin: A, b	
Indoor unit discharge air temperature	19	ρR	20	-19~127 (°C)	Triple: A, b, c	
Cause of indoor unit stoppage	20	₫R	<i>0</i> 5	(See table at the next page)	Quad: A, b, c, d	
Accumulated Operating Time of Compressor	21	ПП		0 to 9,999 (x 10 hours) Alternately upper 2 digits an 0.5 sec.	d lower 2 digits are indicated every	
Accumulated Operating Time of Compressor	22	zЦ		0 to 9,999 (x 10 hours) Alternately upper 2 digits an 0.5 sec.	d lower 2 digits are indicated every	
Alarm code for abnormal stoppage of compressor	23	AL		Alarm code on compressor		
Cause of stoppage at inverter	24	J	- {	(See table at the next page)		
Abnormal data record	25	n l		One of the abnormal data re indicated. Alarm code or cau	cord from latest (n1) to oldest (n9) is use code is indicated.	
Total capacity of indoor unit connected	26	EP	22	00~199 In case that capacity is higher than 100, the last two digits flash		
Connected indoor unit number	27	AA	2	00~64		
Refrigerant adress	28	ĽΑ		00~63		



◆ Cause of indoor unit stoppage (☐ ☐)

Indication	Contents
	Operation OFF, Power OFF
1	Thermo-OFF
02	Alarm
ΠB	Freeze protection overheating protection
<i>0</i> 5	Instantaneous power failure at outdoor unit
05	Instantaneous power failure at indoor unit
רם	Stoppage of heating operation due to high outdoor air temperature
IΠ	Demand thermo OFF
ŧΒ	Retry for Pd increase prevention
15	Vacuum/discharge gas temperature increase retry
15	Retry due to discharge gas SUPERHEAT decrease
17	IPM error retry, instantaneous over current of inverter retry, electronic thermal activation of inverter retry, abnormal current sensor of inverter retry
18	Retry due to inverter voltage decrease Retry due to Inverter Overvoltage Retry due to inverter transmission abnormality
19	Other retry
21	Forced Thermo-OFF
22	Outdoor hot start control
24	Thermo-OFF during energy saving operation mode
25	Retry due to high pressure decrease
28	Cooling air discharge temperature decrease
33	Forced Thermo-OFF
34	Forced Thermo-OFF
35	Retry due to abnormal operating mode (Reversing valve switching failure)

₺₽ Demand thermo OFF:





NOTE

- The cause code for indoor unit stoppage is not always "☐2" (Alarm) during stoppage by the abnormality. If the unit is under Thermo-OFF by other cause of stoppage before "☐2" (Alarm) occurs, the previous cause code for indoor unit stoppage remains.
- When the transmitting between the inverter PCB and the outdoor unit PCB1 is disconnected for 30 seconds, the outdoor micro-computer will be reset. Accordingly when the alarm code """ (Abnormal Transmitting between Inverter PCB and Outdoor Unit PCB1) occurs, the cause code for indoor unit stoppage may be indicated ""." 5".
- When the transmitting between the indoor unit and the outdoor unit is disconnected for 3 minutes, the indoor micro-computer will be reset. Accordingly when the alarm code "□∃" (Abnormal Transmitting between Indoor Unit and Outdoor Unit) occurs, the cause code for indoor unit stoppage may be indicated "□□".
- For twin, triple and quad combination, if the cause code for indoor unit stoppage " " is indicated, check the cause of stoppage for other indoor units.
- Cause code for indoor unit stoppage "⇄" is indicated when it is forced thermo-OFF during compressor preheating for RAS-12HN(P/C) models.



Cancellation of Forced Thermo OFF ()

Turn ON the power source and wait for more than 30 seconds. Then press PSW1 and PSW3 simultaneously for more than 3 seconds.

Forced thermo-OFF (indoor unit error code 21) will be cancelled.

However, this function may damage the compressor, use only on inevitable occasion.

- In case of using the remote control switch (PC-ART), the cancellation is also available with it.
- When "Operation Lock" indication flashes on the remote control LCD, press FAN SPEED and LOUVER switches simultaneously for more than 3 seconds.
- "Operation Lock" Indication is disappeared and operation is available.

♦ Cause of inverter stoppage (ਵੇਂ ਪੂ

		Cause of Stoppage	Remark	
Code	Cause	for Corresponding Unit	Indication during Retry	Alarm Code
	Automatic Stoppage of Transistor Module			
1	(DIP-IPM Error)	ריו	P7	53
	(Overcurrent, Undercurrent, Temperature increase)	_		_
2	Instantaneous Over Current	17	PT	48
3	Abnormal Inverter Fin Thermistor	ריו	P7	54
4	Electronic Thermal Activation (Inverter overcurrent)	17	PT	48
5	Inverter Voltage Decrease (Undervoltage)	18	PB	05
5	Over Voltage	18	P8	88
7	Abnormal Inverter Transmission	18	-	-
8	Abnormal Current Detection	171	P7	51
9	Instantaneous Power Failure Detection	18	-	-
1.1	Reset of Micro-Computer for Inverter	18	-	-
12	Earth Fault Detection from Compressor (Only Starting)	17	P7	53
13	Phase detection abnormality	18	P8	-
14	Inverter Non-Operation	18	-	55
15	Inverter Non-Operation	18	-	55
15	Inverter Non-Operation	18	-	55
17	Communication Abnormality	18	-	55
18	Protection Device Activation (PSH)	-	-	02
19	Protection Detection Device Abnormality	-	-	38
20	Early Return Protection Device	18	P7	53
21	Step-Out Detection	17	-	3 (

♦ Table of capacity codes of indoor unit

Code	Equivalent horsepower	Code	Equivalent horsepower
06	0.8	14	2.0
08	1.0	15	2.3
10	1.3	18	2.5
11	1.5	22	3.0
13	1.8	32	4.0

Code	Equivalent horsepower
40	5.0
48	6.0
54	8.0
80	10.0



♦ Protection control code on 7-segment display

- 1 Protection control code is displayed on 7-segment when a protection control is activated.
- 2 Protection control code is displayed while function is working, and goes out when released.
- **3** When several protection control are activated, code number with higher priority will be indicated (see below for the priority order).
 - a. Higher priority is given to protection control related to frequency control than the other. Priority order:
 - High-pressure increase protection
 - Over current protection
 - · Cold draft protection
 - **b.** In relation to retry control, the latest retrial will be indicated unless a protection control related to frequency control is indicated.

RAS-(2-2.5)HVNP / RAS-3HVNC

Priority	Protection control	Code
1	Low-Pressure Ratio Control at Cooling Operation	POO
2	High-pressure ratio control at heating operation	PO I
3	High-pressure rise protection	PD2
4	Current protection	PD3
5	Inverter fin temperature rise prevention	POY
6	Discharge gas temperature rise protection	PD5
7	Unbalance Power Source Detecting	P09
8	Demand current control	POR
9	Low-Pressure Decrease Protection	POb

RAS-(3-12)H(V)N(P/C)(E)

Priority	Protection control	Code
1	Pressure ratio control	PO I
2	High-pressure rise protection	PD2
3	Current protection	PD3
4	Inverter fin temperature rise prevention	POY
5	Discharge gas temperature rise protection	P05
6	Demand current control (running current limit control)	POR
7	High pressure decrease protection (only Premium series)	P09



The protection control code being indicated on 7-segment display is changed to an alarm code when the abnormal operation occurs. Also, the same alarm code is indicated on the remote control switch.

♦ Activating condition of protection control code

To monitor the conditions such as the temperature change and others, the control of the frequency and other controls are performed by the protection control in order to prevent the abnormal operations. The activating conditions of protection control are shown in the table below:

RAS-(2-2.5)HVNP / RAS-3HVNC

Code	Protection Control	Activating Condition	Remarks
PO	Low-Pressure Ratio Control at Cooling Operation	If Compression Ratio ϵ exceeds a threshold value => Frequency Increase	-
PI	High-Pressure Ratio Control at Heating Operation	If Compression Ratio ϵ is lower than a threshold value => Frequency Decrease	-
PZ	High-Pressure Increase Protection	High Pressure Switch for Control is activated => Frequency Decrease	-
P3	Over Current Protection	Inverter Output Current > (*1)A => Frequency Decrease	-
PЧ	Inverter Temperature Increase Protection	Inverter Fin Temperature RAS-(2-2.5)HVNP / RAS-3HVNC ≥ 70 °C => Frequency Decrease	-
P5	Discharge Gas Temperature Increase Protection	Temperature at the top of compressor is high => Frequency Decrease	-
P9	Unbalance Power Source Detecting	Inverter Output Current exceeds a threshold value => Frequency Decrease	-
PA	Current Demand Control	Inverter Output Current exceeds a threshold value => Frequency Decrease	In case of Demand Control Setting
Pb	Low-Pressure Decrease Protection	Low Pressure Switch for Control is activated. => Frequency Decrease	-

(1*)

Connection	220-240V			
HP	2 2.5 3			
Current (A)	8.0	8.0	10.5	



RAS-(3-12)H(V)N(P/C)(E)

Code	Protection control	Activating condition	Remarks
PO (Pressure ratio control	Compression ratio $\epsilon \ge 7.5$ => frequency decrease Compression ratio $\epsilon \le 1.6$ => frequency increase	$\varepsilon = (Pd+0.1)/(Ps+0.1)$
PD2	High-pressure increase protection	High Pressure Switch for Control is activated => Frequency Decrease	
PD3	Inverter current protection	If Inverter PCB secondary current > (*1)A => frequency decrease	
POY	Inverter fin temperature increase prevention	Inverter fin temperature RAS-3HVNPE / RAS-(4-6)HN(P/C)E ≥ 70 °C RAS-(4-6)HVNPE ≥ 80 °C RAS-(4-6)HVNCE ≥ 87 °C RAS-(8-12)HN(P/C)(E) ≥ 82 °C => frequency decrease	
P05	Discharge gas temperature increase protection	Temperature at the top of compressor is high => frequency decrease (Maximum temperature is different depending on the frequency) Temperature at the top of compressor > 107 °C => Indicate P5	
PD9	High-pressure decrease protection	Discharge pressure of compressor decrease under 10MPa => Frequency increase	Cooling operation and lowest step fan or heating operation
POA	Demand current control (running current limit control)	Compressor run current ≥ demand setting value => frequency decrease	Demand setting value: upper limit of total running current is set to 100%, 80%, 70%, 60% at normal operation using input on PCB1

Ps: Suction pressure of compressor (MPa)

Pd: Discharge pressure of compressor (MPa)

(1*)

Connection	380-415V						220-240V			
HP	4	5	6	8	10	12	3	4	5	6
Current (A)	12.0	12.0	12.0	17.5	19.0	20.0	16.0	16.0	24.0	24.0



- During protection control (except during alarm stoppage), the protection control code is indicated.
- The protection control code is indicated during protection control and turns off when cancelling the protection control.
- After retry control, the condition of monitoring is continued for 30 minutes.